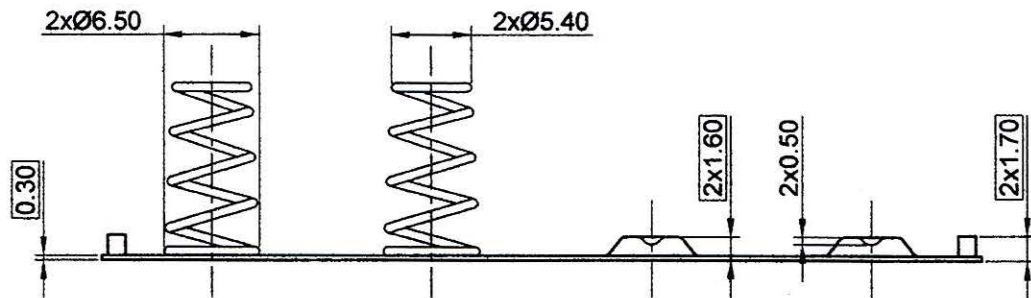


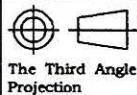
DETAIL "A" S=4



NOTES

- (1) ITEM NO. : 307 DOUBLE CATHODE-ANODE
- (2) CLIP MATERIAL: 0.3MM THICK IRON NICKEL PLATED
- (3) SPRING MATERIAL: Ø0.6MM SPRING STEEL NICKEL PLATED
EFFECTIVE NUMBER OF TURNS 5
- (4) TOLERANCE: ISO 2768-M, UNLESS OTHERWISE SPECIFIED
- (5) PROCESS CORNER R=0.30MM
- (6) SURFACE NO BURRS, NO GREASE
- (7) RoHS COMPLIANT

3				
2				
1				
NO.	MODIFICATION	DATE	SCALE	2:1
General Tolerances			UNIT	MM
0 ~ >3	± 0.10	30 ~ >120	± 0.30	SEE NOTES
3 ~ >6	± 0.10	120 ~ >400	± 0.50	
6 ~ >30	± 0.20	Angle: ± 3°		
			DATE	DEC. 16. 2009



SHOGYO INTERNATIONAL CORP.
#307 DOUBLE CATHODE-ANODE
 BATTERY CONTACT