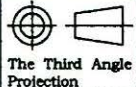


NOTES

- (1) PART NO. : 313D CATHODE ANODE
- (2) MATERIAL: 0.50MM THICK SPRING STEEL NICKEL PLATED
- (3) SPRING MATERIAL: Ø 0.5MM SPRING STEEL NICKEL PLATED
EFFECTIVE NUMBER OF TURNS 5
- (4) TOLERANCE: ISO 2768-M, UNLESS OTHERWISE SPECIFIED
- (5) PROCESS CORNER R=0.50MM
- (6) SURFACE NO BURRS, NO GREASE
- (7) RoHS COMPLIANT

3				
2				
1				
NO.	MODIFICATION	DATE	SCALE	4:1
General Tolerances			UNIT	MM
0 ~ >3	± 0.10	30 ~ >120	± 0.30	 The Third Angle Projection
3 ~ >6	± 0.10	120 ~ >400	± 0.50	
6 ~ >30	± 0.20	Angle: ± 3°		
			MAT'L	SEE NOTES
			DATE	JAN. 04. 2017

SHOGYO INTERNATIONAL CORP.
#313D CATHODE-ANODE
 BATTERY CONTACT