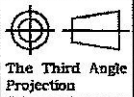


NOTES

- (1) PART NO. : 223-2B CATHODE
- (2) MATERIAL: 0.40MM THICK STEEL NICKEL PLATED
- (3) SPRING MATERIAL: Ø0.5MM SPRING STEEL NICKEL PLATED
- (4) TOLERANCE: ISO 2768-M, UNLESS OTHERWISE SPECIFIED
- (5) PROCESS CORNER R=0.40MM
- (6) SURFACE NO BURRS, NO GREASE
- (7) RoHS COMPLIANT

△	Add the convex	Nov/10/2018
△	Change the size from 2.0 to 2.2mm from 0.3 to 0.4mm, from 0.5 to 0.3mm	Oct/24/2018
△	Change the size from 11.0 to 6.9mm	Aug/14/2019
△	Change the size from 0.8 to 1.0mm Add the size 0.3mm Changed the position: 1mm	Jul/23/2018
△	Change the size from 4.25 to 3.6mm	Jun/07/2018
△	Change the size from 5.0 to 4.25mm	May/30/2018

NO.	MODIFICATION	DATE
General Tolerances		
0 ~ >3	± 0.10	30 ~ >120 ± 0.50
3 ~ >6	± 0.20	120 ~ >400 ± 0.80
6 ~ >30	± 0.30	Angle: ± 3°



NAME	BATTERY CONTACT: 223-2B CATHODE		
SCALE	4:1	APPD	<i>[Signature]</i>
UNIT	MM	CHKD	<i>[Signature]</i>
MAT'L	SEE NOTES	DWN	Rao xianhui
DATE	NOV. 10. 2018	DR NO	D2=2232B-1118

SHOGYO INTERNATIONAL CORP.
223-2B CATHODE
 BATTERY CONTACT