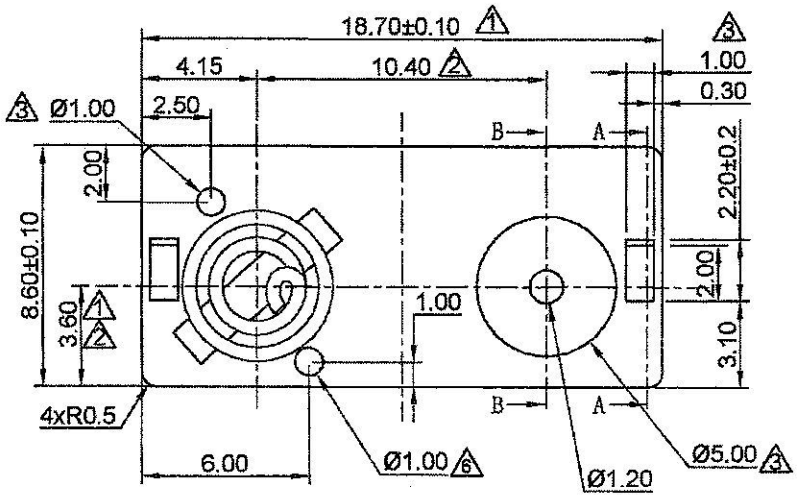

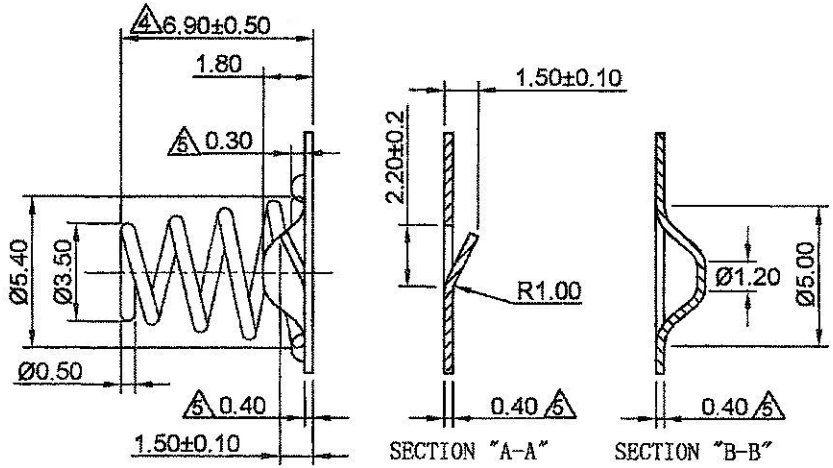

NO.	MODIFICATION	DATE
6	Add the convex	Nov/10/2018
5	Change the size from 0.5 to 0.3mm from 0.3 to 0.4mm	Oct/24/2018
4	Change the size from 11.0 to 6.9mm	Aug/14/2018
3	Change the size from 6.0 to 5.0mm from 0.8 to 1.0mm Add the size 0.3mm Changed the position : 1mm	Jul/23/2018
2	Change these size: from 4.25 to 3.6mm from 9.7 to 10.4mm	Jun/11/2018
1	Change these size: from 5.0 to 4.25mm from 18.0 to 18.7mm	May/30/2018

General Tolerances			
0 ~ >3	± 0.10	30 ~ >120	± 0.30
3 ~ >6	± 0.10	120~ >400	± 0.50
6 ~ >30	± 0.20	Angle: ±3°	

The Third Angle Projection

NAME	BATTERY CONTACT: 223-2D CATHODE ANODE		
SCALE	4:1	APPD	
UNIT	MM	CHKD	
MAT'L	SEE NOTES	DWN	Rao xianhui
DATE	NOV. 10. 2018	DR NO	D2-2232D-1118 REV G

NOTES
(1) PART NO. : 223-2D CATHODE ANODE
(2) MATERIAL: 0.40MM THICK STEEL NICKEL PLATED
(3) SPRING MATERIAL: Ø0.5MM SPRING STEEL NICKEL PLATED
(4) TOLERANCE: ISO 2768-M, UNLESS OTHERWISE SPECIFIED
(5) PROCESS CORNER R=0.40MM
(6) SURFACE NO BURRS, NO GREASE
(7) RoHS COMPLIANT

SHOGYO INTERNATIONAL CORP.

223-2D CATHODE ANODE

BATTERY CONTACT