



NOTES

- (1) PART NO. : 223-1D CATHODE ANODE
- (2) MATERIAL: 0.30MM THICK STEEL NICKEL PLATED
- (3) SPRING MATERIAL: Ø0.5MM SPRING STEEL NICKEL PLATED
- (4) TOLERANCE: ISO 2768-M, UNLESS OTHERWISE SPECIFIED
- (5) PROCESS CORNER R=0.30MM
- (6) SURFACE NO BURRS, NO GREASE
- (7) RoHS COMPLIANT

3							
2							
▲	Changed the size from 1.2 to 1.5mm	May/18/2017	NAME	BATTERY CONTACT: 223D-1 CATHODE ANODE			
NO.	MODIFICATION	DATE	SCALE	4:1	APPD	<i>[Signature]</i>	
General Tolerances			UNIT	MM	CHKD	<i>[Signature]</i>	
0 - >3	± 0.10	30 ~ >120	MAT'L	SEE NOTES	DWN	Rao xianhui	
3 ~ >6	± 0.10	120 ~ >400	DATE	MAY. 18. 2017	DR NO	D2-223D1-0517C	
6 ~ >30	± 0.20	Angle: ± 3°	The Third Angle Projection				

SHOGYO INTERNATIONAL CORP.
 223-1D CATHODE ANODE
 BATTERY CONTACT