



NOTES

- (1) PART NO. : 224-4D CATHODE-ANODE-LEFT
- (2) MATERIAL: 0.25MM THICK 65C SPRING STEEL NICKEL PLATE
- (3) PROCESS CORNER: R=0.30MM
- (4) TOLERANCE: ISO 2768-M, UNLESS OTHERWISE SPECIFIED
- (5) SURFACE NO BURRS, NO GREASE
- (6) RoHS COMPLIANT

3							
2							
1			NAME	BATTERY CONTACTS:224-4D CATHODE-ANODE-LEFT			
NO.	MODIFICATION	DATE	SCALE	2:1	APPD	<i>[Signature]</i>	
General Tolerances			UNIT	MM	CHKD	<i>[Signature]</i>	
0~>3	± 0.10	30~>120	MAT'L	SEE NOTES	DWN	CHENGZHENHUA	
3~>8	± 0.10	120~>400	DATE	AUG. 01. 2011	DR NO	D2-2244DL-0811	
6~>30	± 0.20	Angle: ± 3°					

SHOGYO INTERNATIONAL CORP.
224-4D CATHODE-ANODE-LEFT
BATTERY CONTACT