



NOTES

- (1) PART NO. : 224-4D CATHODE-ANODE-RIGHT
- (2) MATERIAL: 0.25MM THICK 65C SPRING STEEL NICKEL PLATED
- (3) PROCESS CORNER: R=0.30MM
- (4) TOLERANCE: ISO 2768-M, UNLESS OTHERWISE SPECIFIED
- (5) SURFACE NO BURRS, NO GREASE
- (6) RoHS COMPLIANT

3						
2						
1			NAME	BATTERY CONTACTS:224-4D CATHODE-ANODE-RIGHT		
NO.	MODIFICATION	DATE	SCALE	2:1	APPD	<i>[Signature]</i>
General Tolerances			UNIT	MM	CHKD	<i>[Signature]</i>
0 ~ >3	± 0.10	30 ~ >120 ± 0.30	MAT'L	SEE NOTES	DWN	CHENGZHENHUA
3 ~ >6	± 0.10	120 ~ >400 ± 0.50	DATE	AUG. 01. 2011	DR NO	D2-2244DR-0811
6 ~ >30	± 0.20	Angle: ± 3°				

SHOGYO INTERNATIONAL CORP.
224-4D CATHODE-ANODE-RIGHT
BATTERY CONTACT