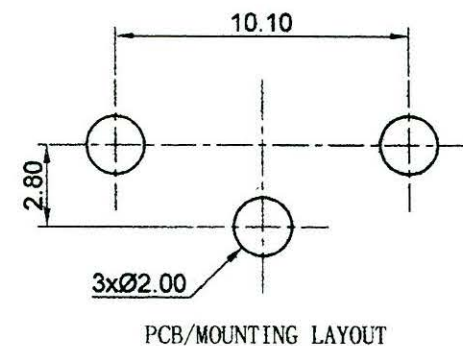
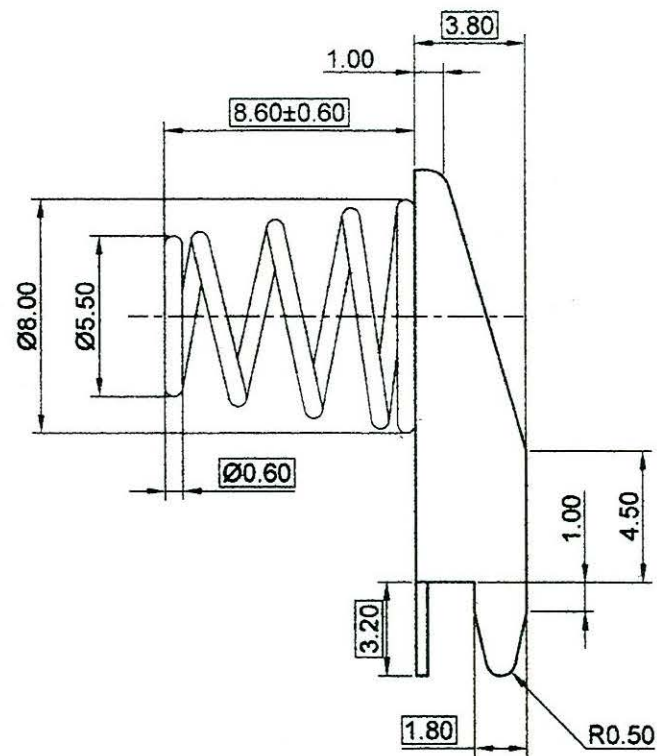
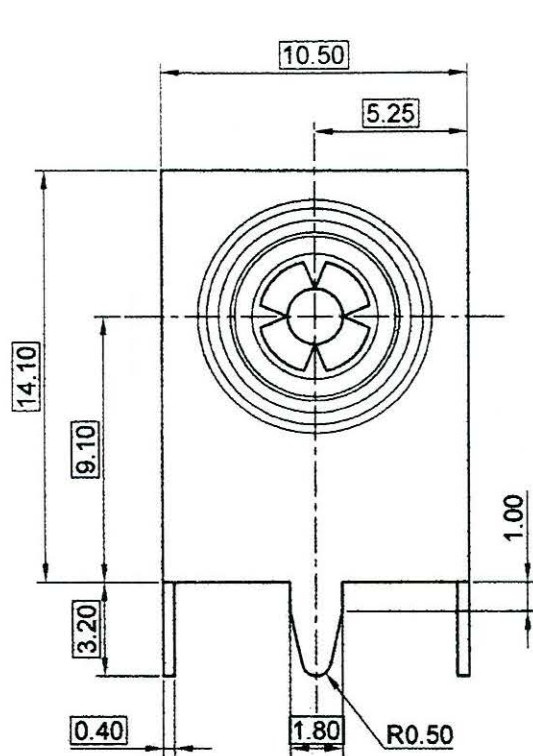
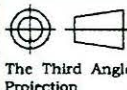




NOTES

- (1) PART NO.: 315-1B
- (2) CONTACTS MATERIAL: 0.4MM THICK BRASS NICKEL PLATED
- (3) SPRING MATERIAL: Ø 0.6MM SPRING STEEL NICKEL PLATED
EFFECTIVE NUMBER OF TURNS 5
- (4) TOLERANCE: ISO 2768-M, UNLESS OTHERWISE SPECIFIED
- (5) PROCESS CORNER R=0.40MM
- (6) SURFACE NO BURRS, NO GREASE
- (7) RoHS COMPLIANT

3				
2				
1				
NO.	MODIFICATION	DATE	SCALE	4:1
General Tolerances		 The Third Angle Projection	UNIT	MM
0 ~ >3	± 0.10	30 ~ >120	± 0.30	
3 ~ >6	± 0.10	120 ~ >400	± 0.50	
6 ~ >30	± 0.20	Angle: ± 3°		
		DATE	FEB. 01. 2013	

SHOGYO INTERNATIONAL CORP.
#315-1B CATHODE
 BATTERY CONTACT